

FIG. 1A

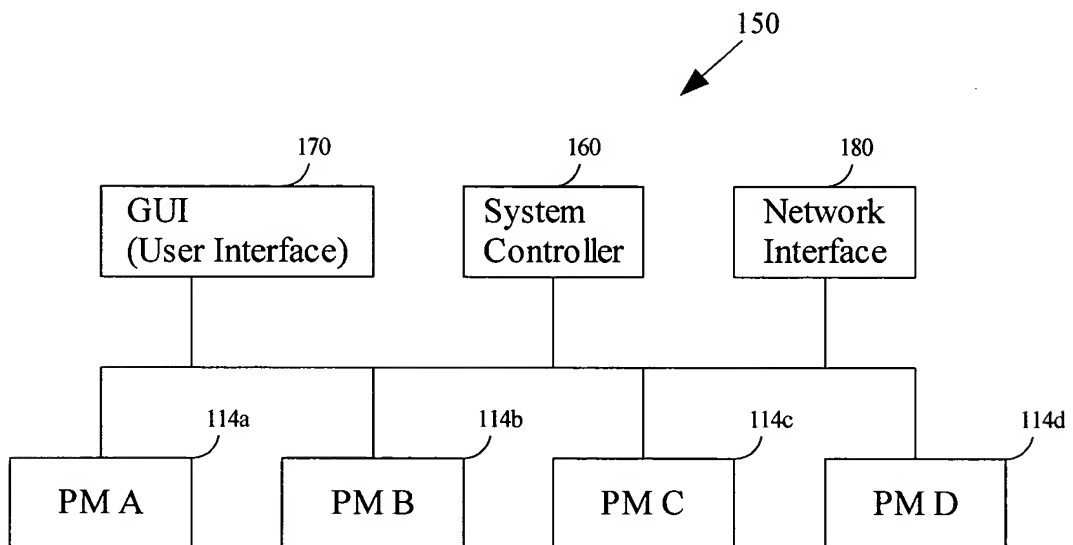


FIG. 1B

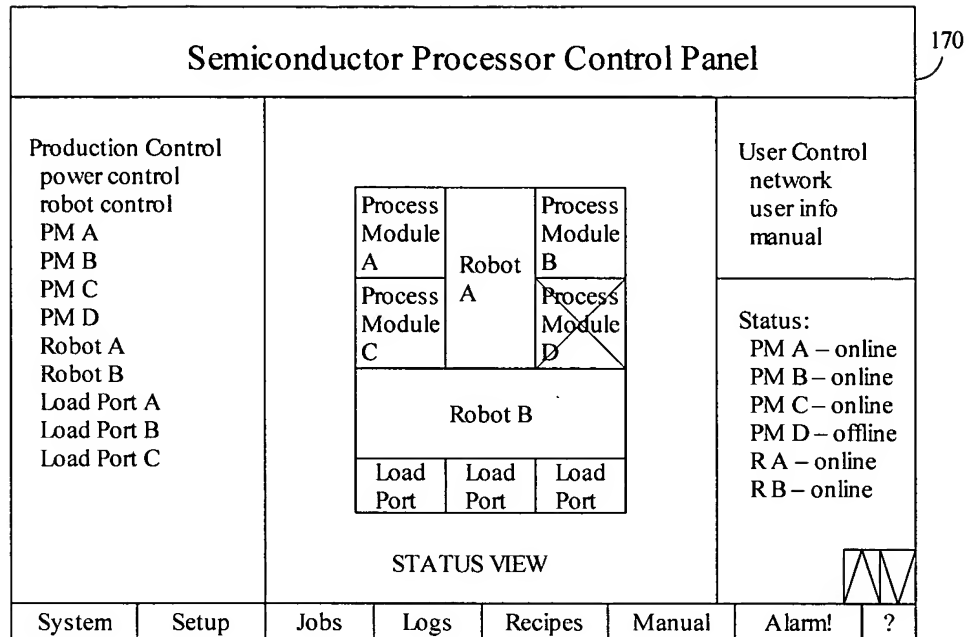


FIG. 2A

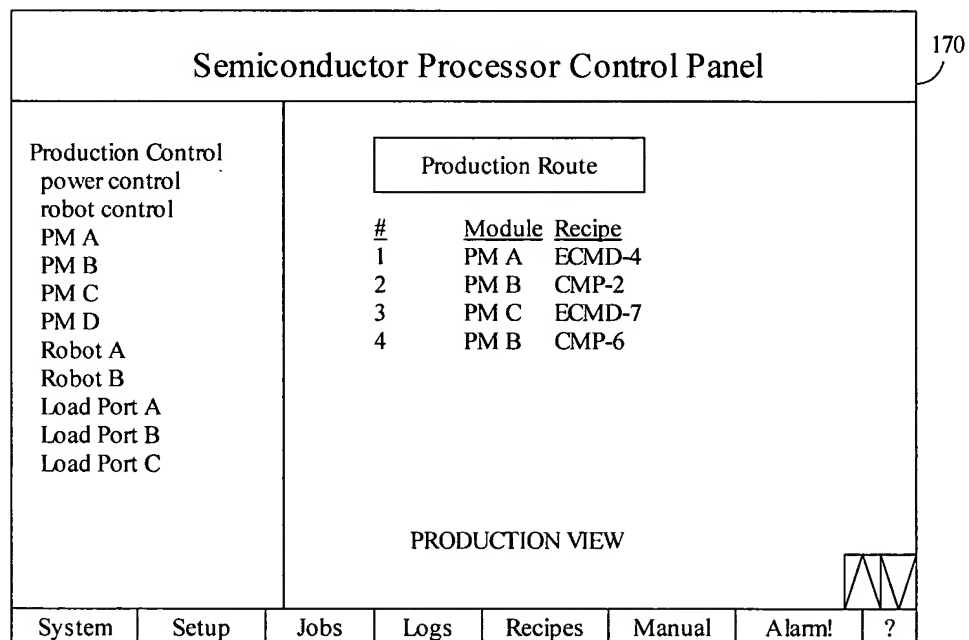


FIG. 2B

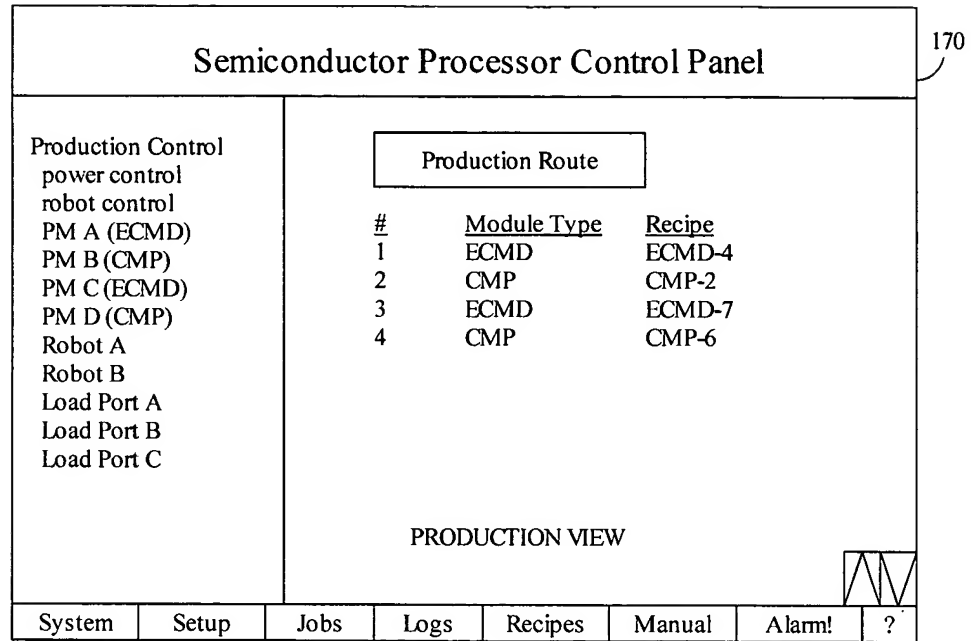


FIG. 2C

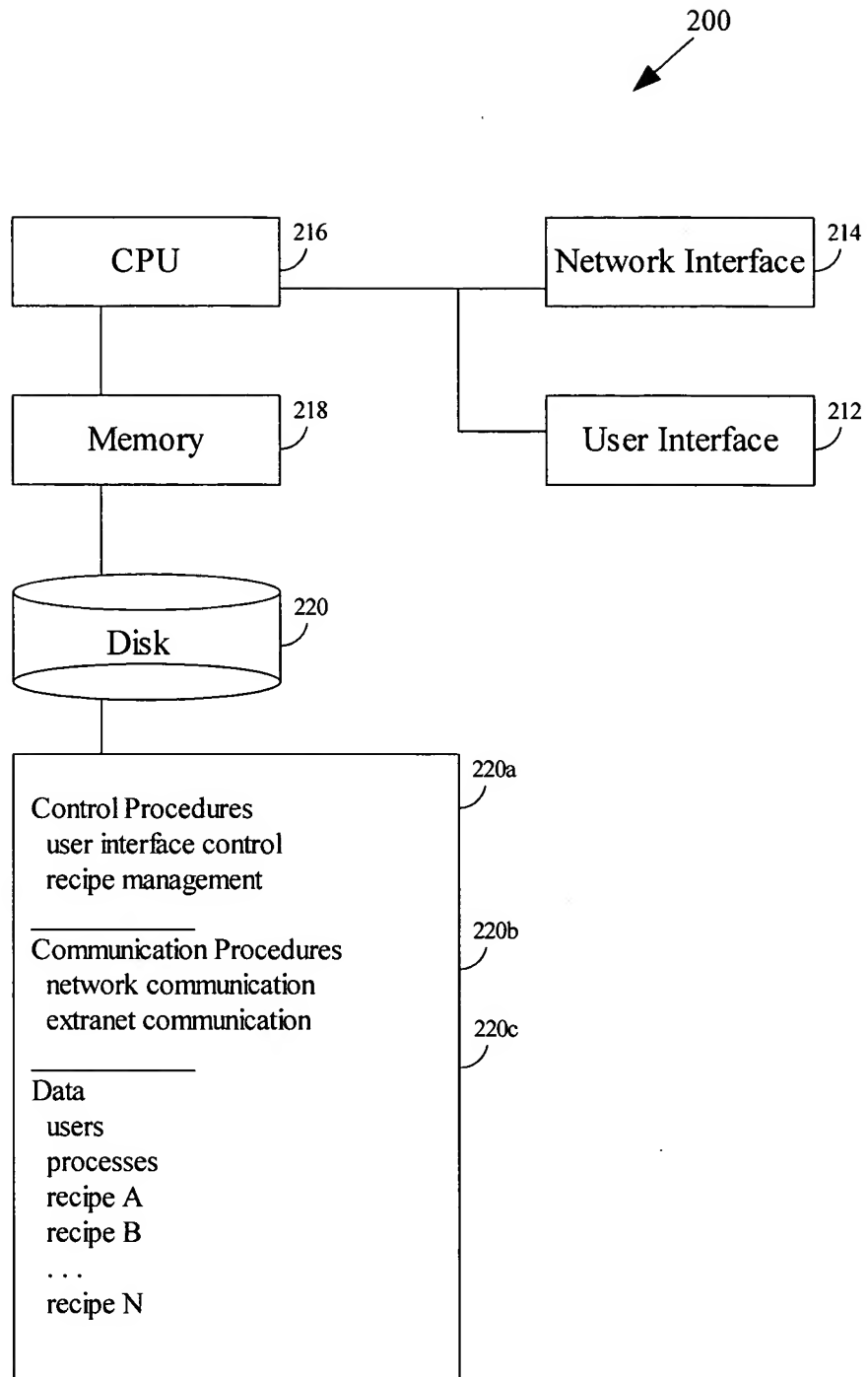


FIG. 3A  
GUI Computer

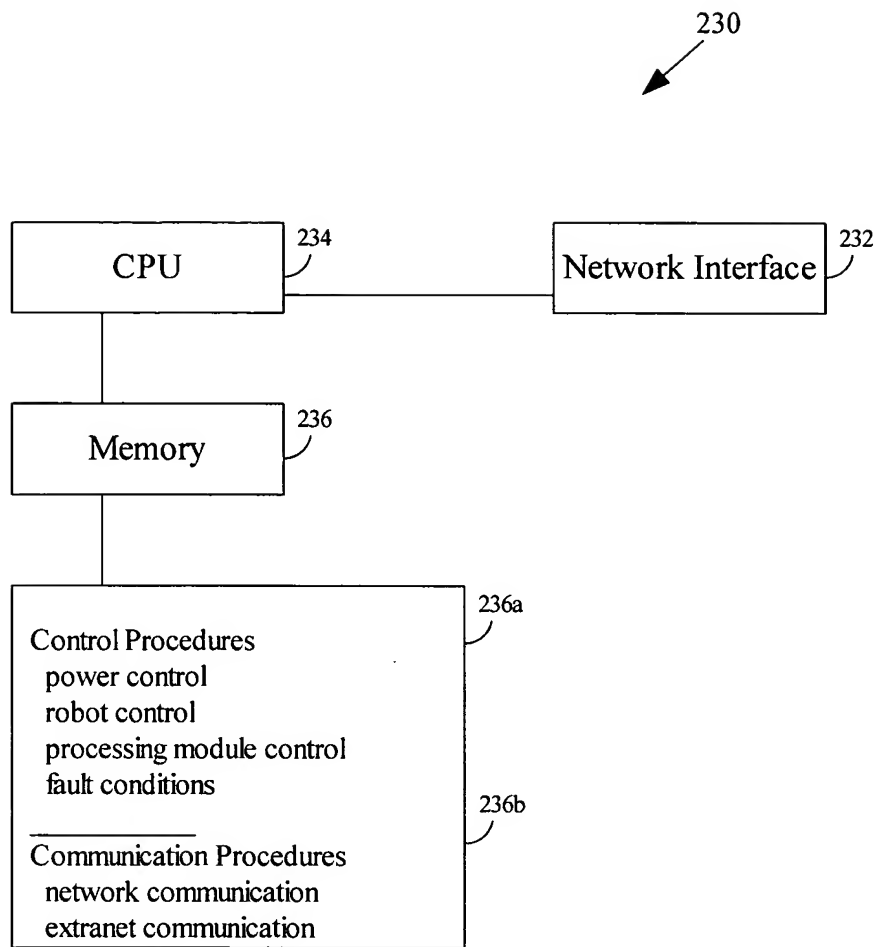


FIG. 3B  
System Controller

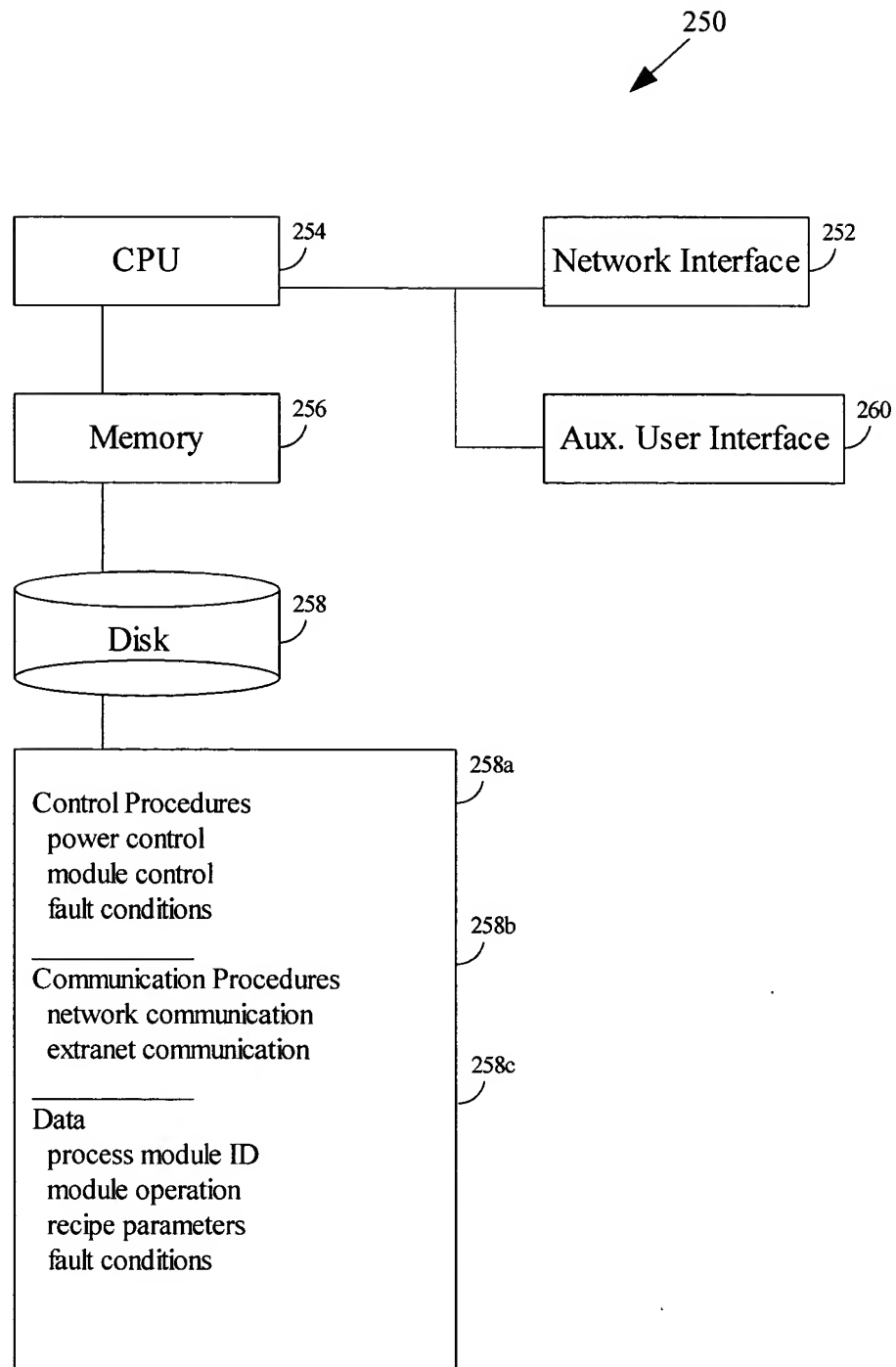


FIG. 3C  
Process Module Controller

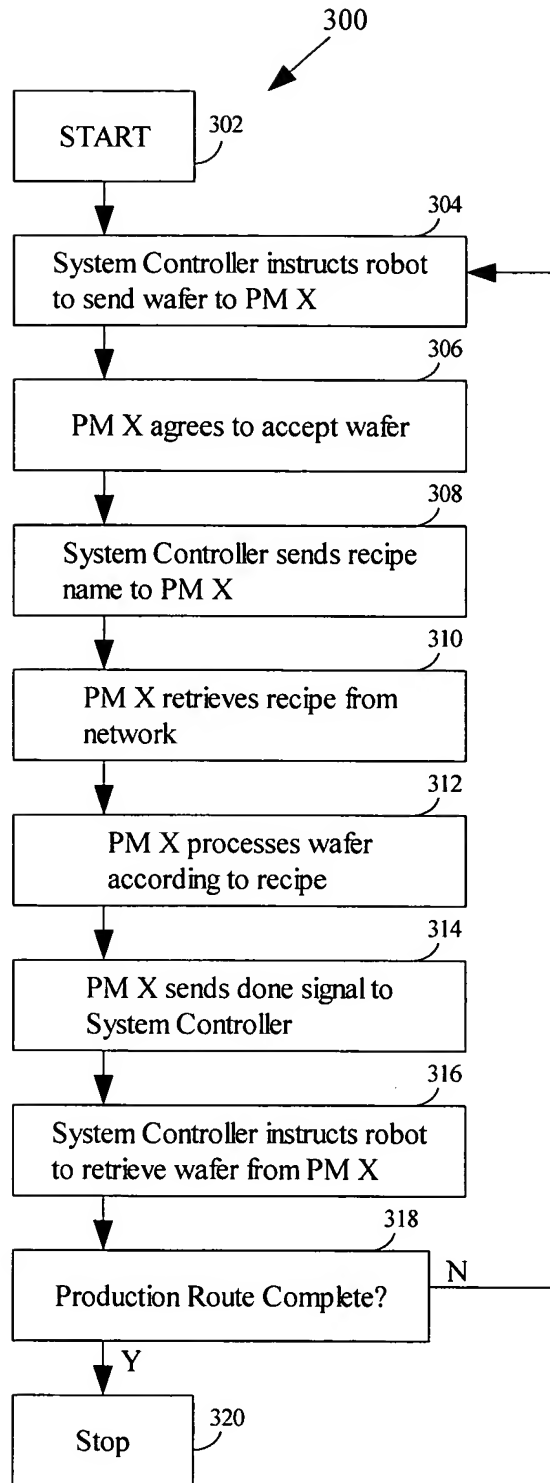


FIG. 4A  
Production Mode

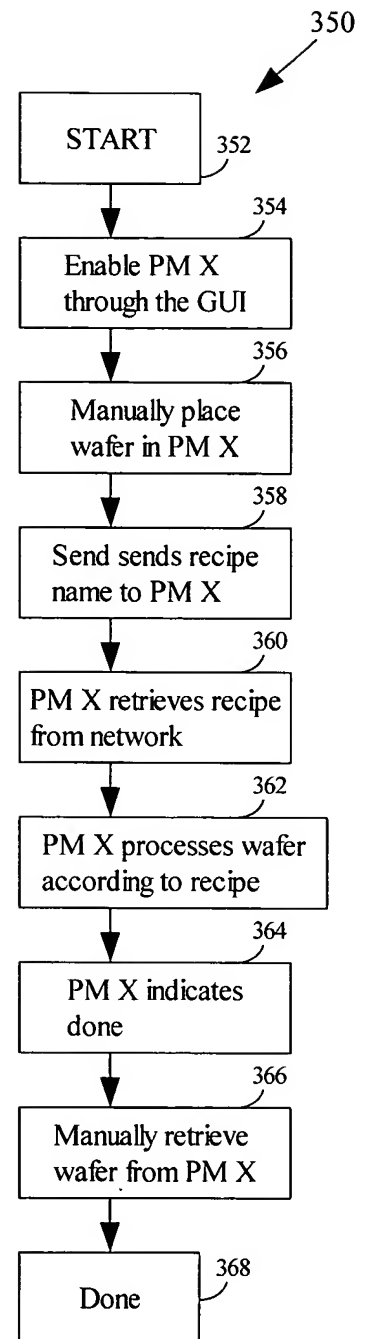


FIG. 4B  
Manual Mode

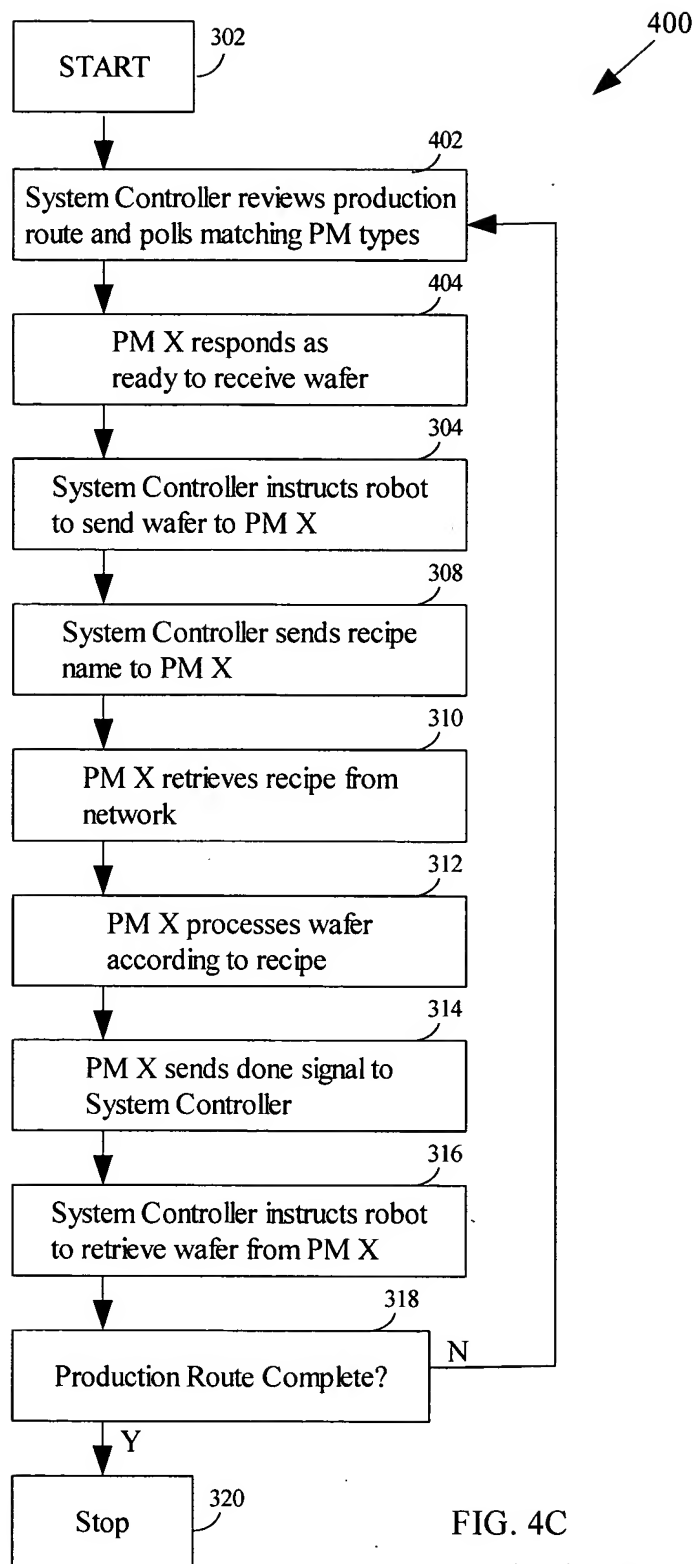


FIG. 4C  
Production Mode  
with Controller Select



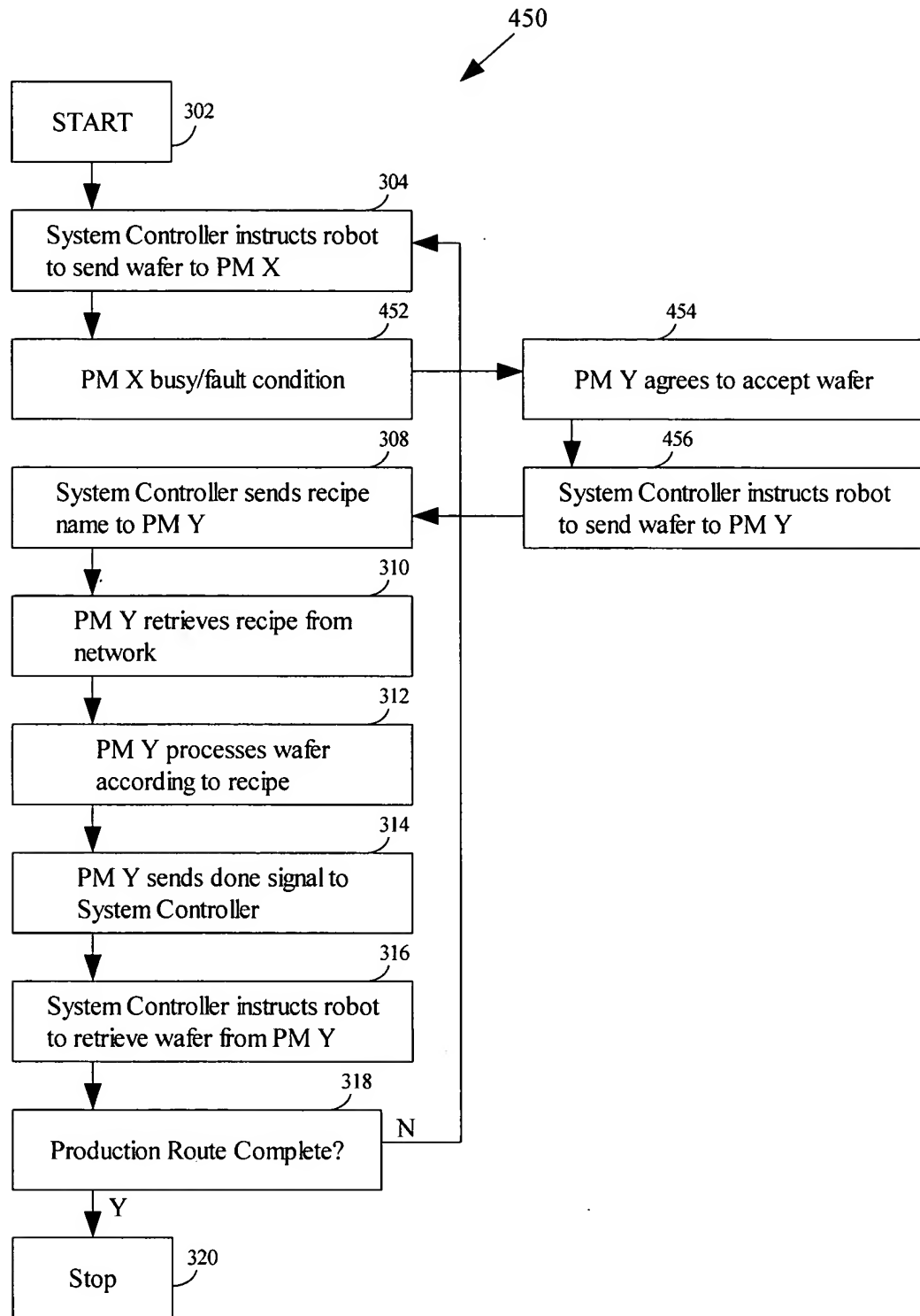


FIG. 4D  
Production Mode  
with Fault Condition